





Blue Star is India's leading airconditioning and refrigeration solutions company. With over 6 decades of experience in the field, Blue Star is the one expert you can trust when it comes to cooling solutions. This is especially true when it comes to cold-chain solutions including ripening chambers.

#### Domain expertise

Blue Star's domain knowledge in the field ensures that each ripening chamber is designed bottom up to maintain the precise conditions required by each specific application. Factors such as humidity, temperature, ventilation, and specific gas emission levels within each ripening chamber are tuned to optimum levels in each chamber design, based on requirements at each facility.

Example: Typical conditions for ripening banana and mango

	Banana	Mango
Fruit temperature	14 to 18ºc	20 to 22ºc
Relative humidity	90-95%	90-95%
Ethylene concentration	100-150 ppm	100-150 ppm
Duration of exposure to ethylene	24-48 hrs	12-24 hrs
Carbon dioxide	<1%	<1%

## Cutting-edge components

Blue Star's state-of-the-art ripening chambers use:

- · Reliable, energy-efficient refrigeration units
- High-efficiency PUF insulated panels
- Doors that keep outside atmosphere out and controlled conditions in
- Timer-based electrically operated ventilation systems and exhaust fans
- High CFM evaporators to ensure uniform airflow inside the chamber
- Gas-emission systems for flexible, large-scale ripening processes
- Ethylene generators for sequential ripening solutions
- Humidifiers to maintain high humidity throughout the ripening cycle
- CO<sub>2</sub> and ethylene analysers to monitor carbon dioxide levels\*

<sup>\*</sup>Optional

# Gas emission systems

Blue Star's gas-emission systems are designed to be safe, fast and precise in their ripening processes. In addition, they offer you the flexibility of ripening more than one fruit at the same time, by maintaining different conditions in different chambers. Features that make these systems the first choice for professional ripening facilities.



#### **Features**

- Safe: 5% Ethylene-95% Nitrogen mix generated
- Flexible system: Single system can feed multiple ripening chambers
- Intelligent control: Allows independent levels of generation in each chamber
- Independent settings: Allows ripening of different fruits at the same time in each chamber
- Intelligent microprocessor controller: Ensures precise ethylene generation
- Programmable: Desired conditions programmable as presets through touch screen
- Controller also programmable to generate ethylene at fixed intervals

## Ethylene generators

Blue Star's range of stand-alone ethylene generators are ideal for ripening situations where the process is sequential rather than simultaneous. They provide a constant and controlled supply of ethylene into the ripening chamber, by converting a specially formulated ripening concentrate into ethylene.



#### **Features**

- Portable: Can be easily shifted from one chamber to the another
- Simple and fast: Just pour in Ethanol II, and ethylene is produced
- Safe: No danger of explosion, so long as instructions given are followed

# CSD / Oct. 09 / 3k

## Select Customer List

A.P. Agro, Nuzvid

A.P. Agro, Tirupati

Agro Shine Food Products Pvt. Ltd., Kolkata

Allagodda Babu, Nandyal

BNR Banana Ripening Chamber, Railwaykodru

Gollapudi Marketyard, Vijaywada

Haryana State Agriculture Marketing Board, Haryana

Heritage, Andhra Pradesh

Jai Bharat Foods, Vijaywada

Madhusudhan, Nellore

Maheshwara Sai Fruit RipeninG Chamber, Tadipatri

PRK Fruit Ripnening Chamber, Markapuram

Punjab Agriculture University, Punjab

R.P. Farms, Theni

Rama Agro, Aligarh

Rayalaseema Fruit Ripening Chamber, Podhili

Rishi Cold Storage, Vashi

S.R.J. Enterprises, Chennai

SAA Sons Ripening Chamber, Kadapa

Sattar Khan, Cuddapah

Shabir Hati Farms, Nandyal

Sivagami Cold Storage, Trichy

SMS Fruits, Nellore

Sri Krishna Kalyan Fruit Company, Tenali

Star Organic Food Inc., Nellore

Vaishnav Bio Fruits, Punjab

Z.M. Ripening and Cooling Chambers, Nandyal





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